OF HUT HISTORY

THREE VOLUMES

vol. III

STATISTICAL APPENDIX:

TABLES AND GRAPHS

"Can you do Addition?" the White Queen asked.
"What's one and one."

"I don't know," said Alice. "I lost count."

CONTENTS

COMPARATIVE CHROMOLOGICAL TABLE

PLAN OF HUT 6, APRIL 1945

TRAFFIC LAMES, HUT 6: SUMMER 1944

INTERNAL RELATIONS, HUT 6: SUMMER 1944

EXTERNAL RELATIONS, HUT 6: SUMMER 1944

TRAFFIC, BREAKS AND DECODES: STATISTICAL TABLE

GRAPH: TOTAL TRAFFIC INTERCEFTED, 1943. - 5

GRAPH: TOTAL NUMBER OF SETS, MAY 1942 - 5

GRAPH: TEILE PER SET FER DAY, 1943 - 5

GRAPH: FRACTURES: WEEKLY TCTALS FOR G.A.F., ARMY, S.S.

AND RAILHAYS, 1944 - 5

GRAPH: FRACTURES: MONTHLY COMBINED TOTALS

GRAPH: DECODES: WEEKLY TOTALS; MAY 1944 - 5

BOMBE STATISTICS: INTRODUCTORY NOTE

SPECIMEN OF DAILY TIME-SHEET ISSUED BY BOMBE OUTSTATIONS

SPECIATE OF DAILY RECORD SHEET GIVING MONTHLY TOTALS

ANALYSIS OF MACHINE FERFORMANCES

STAIDARD MACHINES: I GENERAL STATISTICS

II AVERAGE TIMES

III AUALYSIS OF DELAYS

SPECIAL MACHINES: I GENERAL STATISTICS

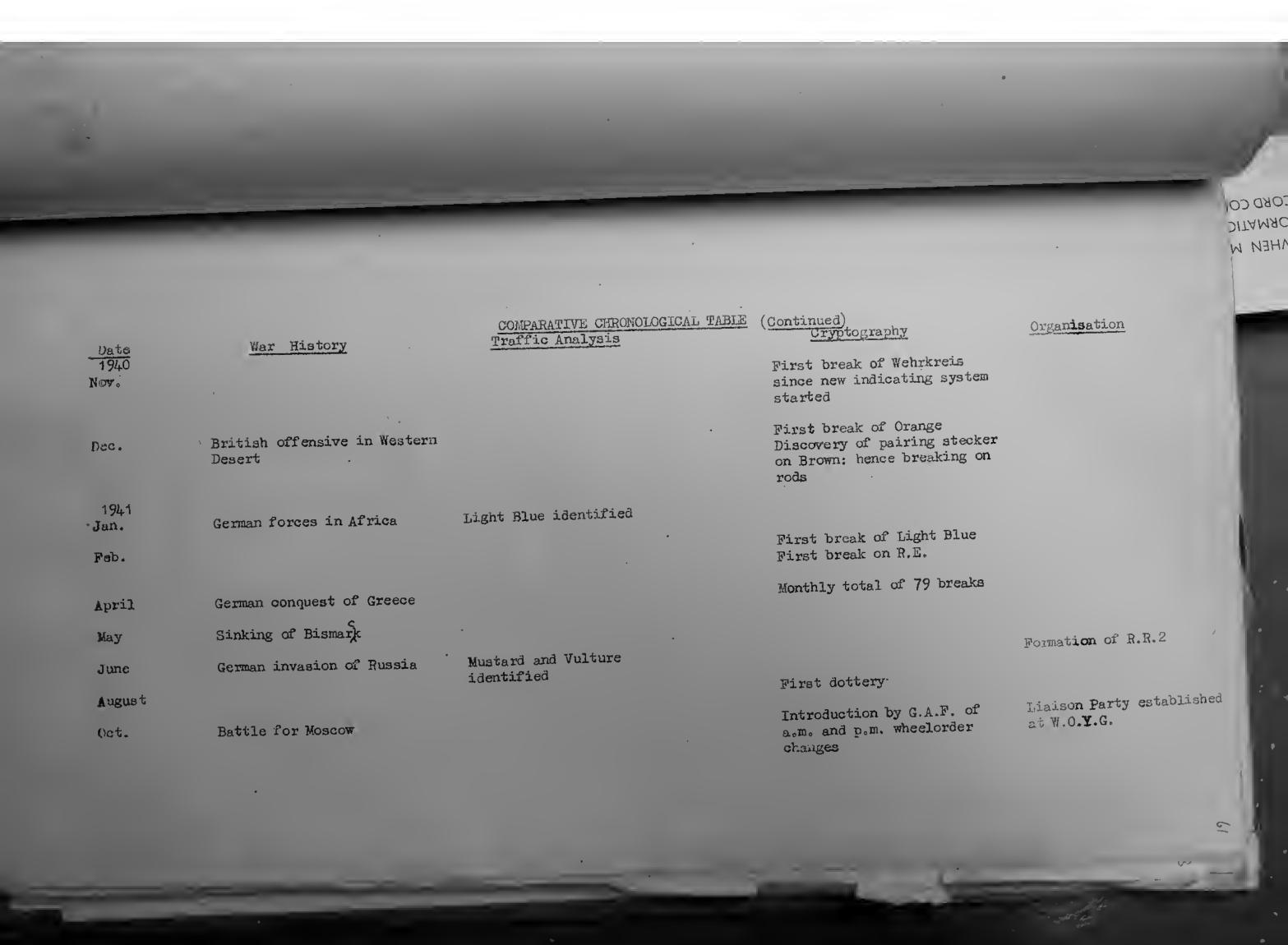
II AVERAGE TIMES

III ANALYSIS OF DELAYS

GLOSSARY

M HEN M GORMATIC GORD CO

<u>Date</u> 1939	War History	COMPARATIVE CHRONOLOGICAL TABLE Traffic Analysis	Cryptography	Organisation
Sept. 3	War declared			
Oot.	·		Reconstructed Enigma received from the Poles	
1940 J an.	•	Red, Blue and Green identified	First break of war-time key	•
April	Invasion of Norway	Yellow identified	Yellow broken regularly	Three shift system institute
April 30			Change of indicating system	
Lay	Invasion of France, Holland and Belgium	Great increase in traffic Red the principal key 25 intercept sets in use	Red broken regularly by hand on cillies and ringstellung tips	
June 3	Dunkirk evacuation			
July	•		First steps in formation of theory of key rules	Control Section formed
August	Battle of Britain begins	First G.A.F. discriminant repeat discovered	First bombe arrives Reflector C broken Beginning of cribbery	
Sept.	Blitz on London begins		First break of Brown	
Oct.	Italian invasion of Greece			Tentative formation of Research Section Orib Room set up
	•			



WHEN M CAMATIC CORD COI

Date	War History	COMPARATIVE CHRONOLOGICAL TA Traffic Analysis	ABLE (Continued) Cryptography	Organisation
Date 1941 Dec.	Attack on Pearl Harbour	200 sets in use	Discovery of Army ringstellung rule Institution of kissing Vulture broken regularly on cillies and cribs	Control Room and Odd Colour reports started .
1942 Jan.	German counter-offensive in Africa	Introduction of B Book by G.A.F. Fliegerkorps issued with separate keys	Monthly total of 160 breaks Development of R.E. technique	Crib Room report started
March		-	4152 Orange mystery solved	Quiet Room established
A pril	•	Monthly total of 64,000 teile intercepted Introduction of E Book by German Army	Discovery of key-repeats HOR-HUG stecker story	
May	Axis offensive in Libya		Monthly total of 241 breaks Discovery of figure code on 9840 Mustard First break of Greenshank since 1940	Hut 6 Report Part 3 starts VI.I.S. moved to Bletchley
June	Fall of Tobruk		First break of Phoenix	•
July	Fall of Sevastopol		Introduction of thrice-daily wheelorder change by the German Army	Liaison with 3L established

WHEN M JFORMATIC JECORD CO

n. 4	War History	COMPARATIVE CHRONOLOGICAL TABLE Traffic Analysis	(Continued) Cryptography	Organisation
Date 1942 August	Dieppe raid	Distinction between staff and ordinary army keys discovered	First break of Quince Nonthly total of 512 breaks	
Sept.	Battle of Stalingrad	5 out of 6 G.A.F. keys use predicted discriminants	Orange uses thrice-daily wheelorder change	C.R.2 set up
Oct.	El Alamein		Brown II adopts 10 stecker pairings	
Nov.	Londings in North Africa	300 sets in use		Hut 6 Report Part 2 starts
Dec.	Retreat from Stalingrad	Monthly total of 83,000 teile intercepted	Quince changes to three wheelorder periods per day Wahlworts introduced on Army keys	
1943 Jan.	Capture of Tripoli	Introduction of Luftflotte keys	Probable introduction of Reflector D on Greenshank	
Feb.				Move into Block D Formation of Identification Party Inauguration of the Watch and Reconstitution of Research Section on permanent basis
March	Battle of Mareth Line	Introduction of new method of using G.A.F. discriminant book	Same key used with two or more sets of discriminants	
				5

			•	
			•	
Date 1943 April May	War History Offensive in Tunisia End of North African	COMPARATIVE CHRONOLOGY Traffic Analysis 93,000 teile intercepted	Cryptography Wahlworts on Locust	Organisation Training syllabus prepared Army Research set up
July	Campaign Invasion of Sicily	Discriminant put as trigram in preamble instead of in first group Introduction of second G.A.F. discriminant book Common discriminant block for staff keys used by German Army	100% record on Orchid First break of Albatross New style G.A.F. key repeats Monthly total of 412 breaks First break of Puma Discovery of stecker patterns on Albatross	Daily meeting of Watch and Research officers
August Sept.	Systematio bombing of- Hamburg Capitulation of Italy	German Army stops the universal use of discriminants	Discovery of Nigelian Wheelorders First break of Shrike, Wryneck and Nuthatch	Inauguration of Lage conferences with 3L Negotiations for the increased use of U.S.A. bombes . P.S.M-B becomes head of Hut 6
Got.			Suspicion of new security devices on Greenshank	First American personnel join the hut Operational use of Oxo

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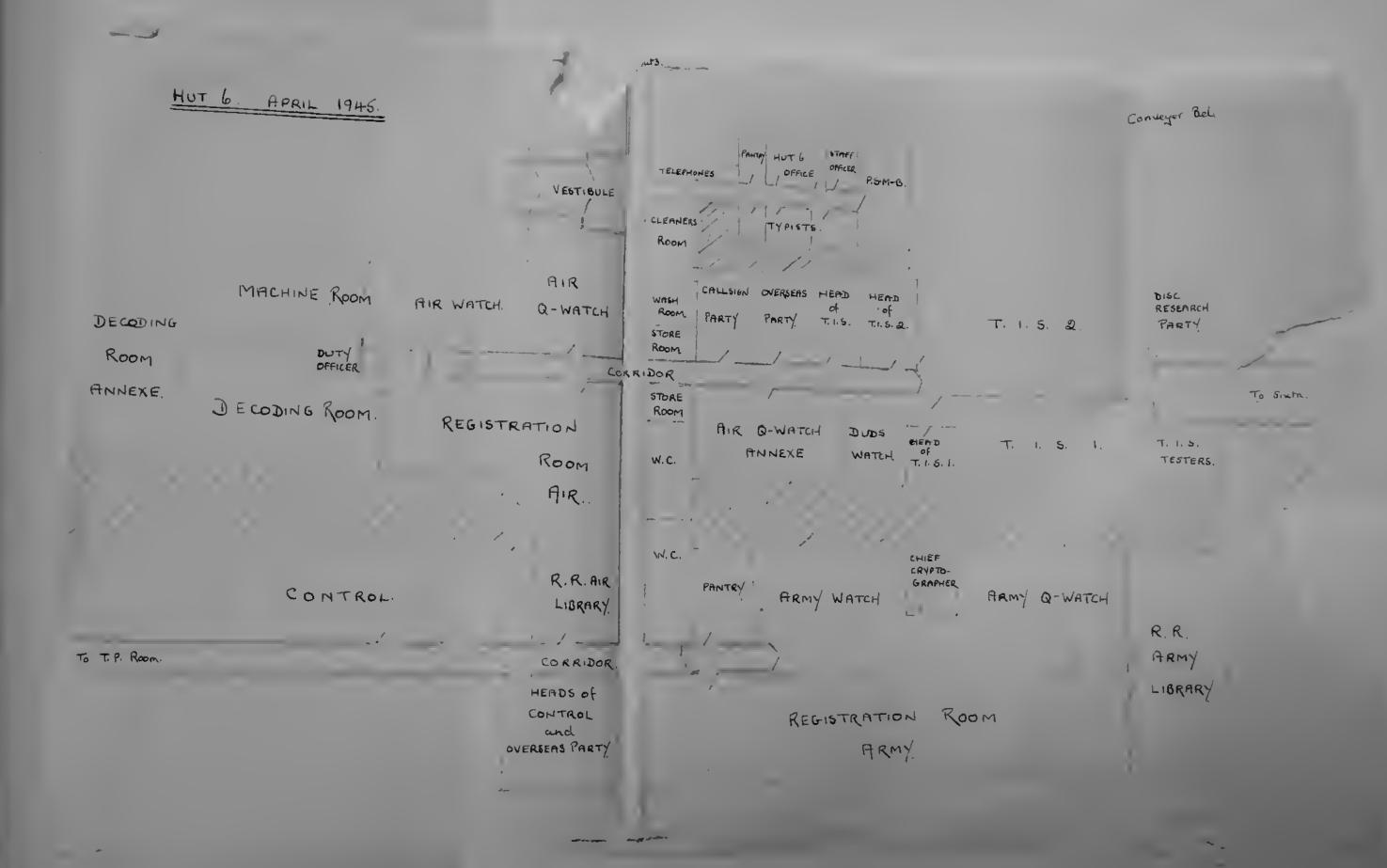
M N. 2)TAM 102 09

	•	COMPARATIVE CHROI	NOLOGICAL TABLE (Continued) Cryptography	Organisation
Date 1943 Nov.	War History Battle of Berlin begins	Traffic Analysis G.A.F. stops the universal use of discriminants New system of blisting Eastern Front keys	Nuthatch decodes on 6 wheelorders	Formation of Traffio Identification Section
Dec.		*	Wryneck key repeats Breaking of Bullfinch on date stagger	Formation of the Duddery
1944 Jan.	Battle of Cassino	Monthly total of 100,000 teile intercepted	First break of Reflector D on Red Breaks on Berlinismus and Viennismus	BOVO Section set up
Feb.		Introduction of third G.A.F. discriminant book	First break of Roulette I	
March	Russian offensive in the Ukraine		Double encoding on Raven First break of Nightjsr Monthly total of 717 breaks	
April		Introduction of the F Book by the G.A.F.	Greenshank broken by hand by stecker knock-out method	• ,
May	Attack on Gustav Line	500 sets in use 125,000 teile intercepted	First break of Corncrake Introduction of Zusatz stecker	T.I.S.1 took over all operational G.A.F. keys

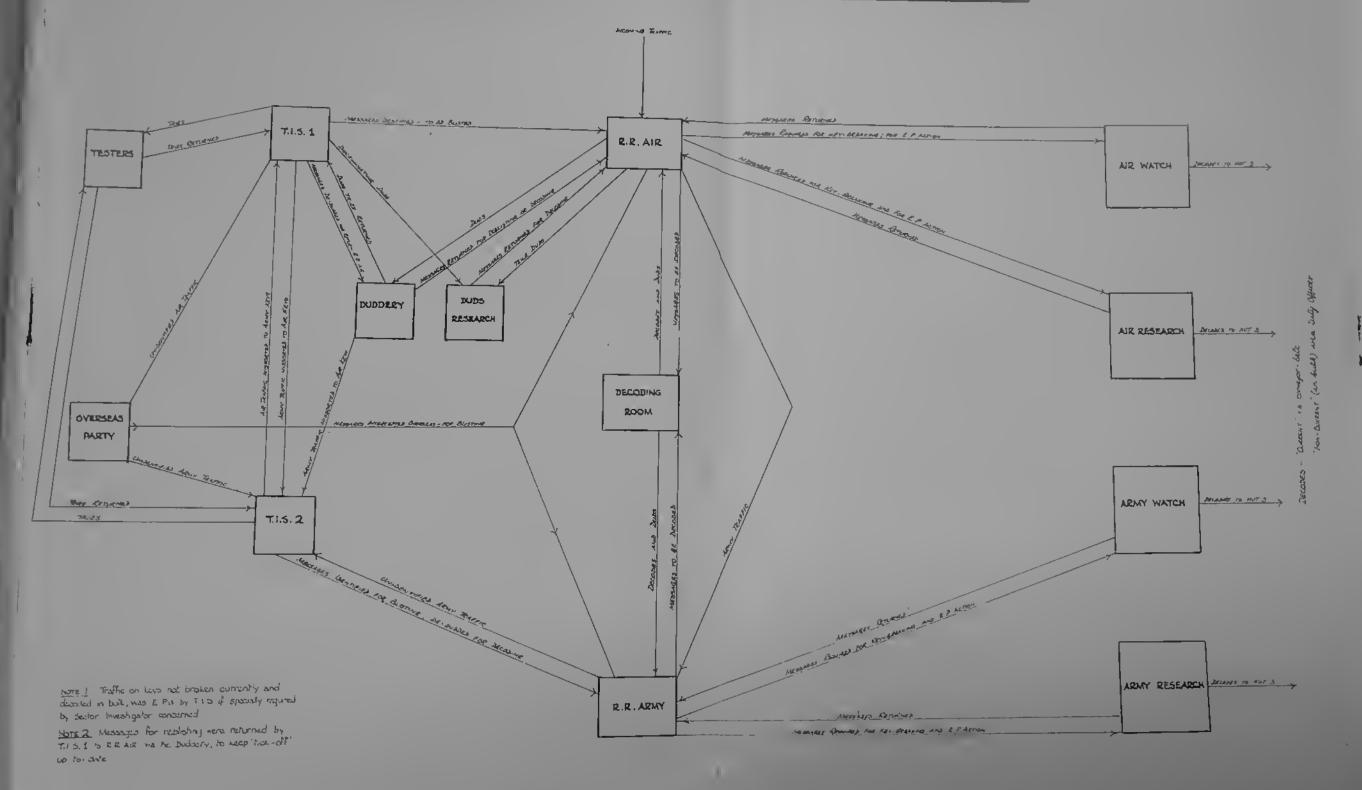
Date 944	War History	COMPARATIVE CHRONOLOGICAL T Traffic Analysis	<u>Gryptography</u>	Organisation
944 June	Invasion of Normandy .	600 sets in use 140,000 teile intercepted Serial Sorting system began	First break of Western Front Army operational key	Army Watch formed
July		Heydays of Sector Investigation begin	Enigma Uhr broken First break of Jerboa Monthly total of 945 breaks	
August	Landing in Southern France Liberation of Paris	First arrival of captured keys on a large scale	Extended use of Reflector D on Air keys	•
Sept.	Battle of Arnhem	Use of Notschlüssel ^o n the Western Front	First success of Bobbery Introduction of anti-cilli devices Use of CY starts	
Va t.	Occupation of Athens Fall of Aachen	156,000 teile intercepted		T.I.S.1 responsible for all G.A.F. keys Duenna ready for use
NOV.	Liberation of Belgium	Encoding of Army callsigns	Puma broken on Giant New type Enigma Uhr broken Extension of Wahlworts on Air keys	Abolition of Army Research Henceforth Watches Air A and Q, Army M and R Division of Hut 6 on Air/Army basis

WHEN N FORMATIC ECORD CO!

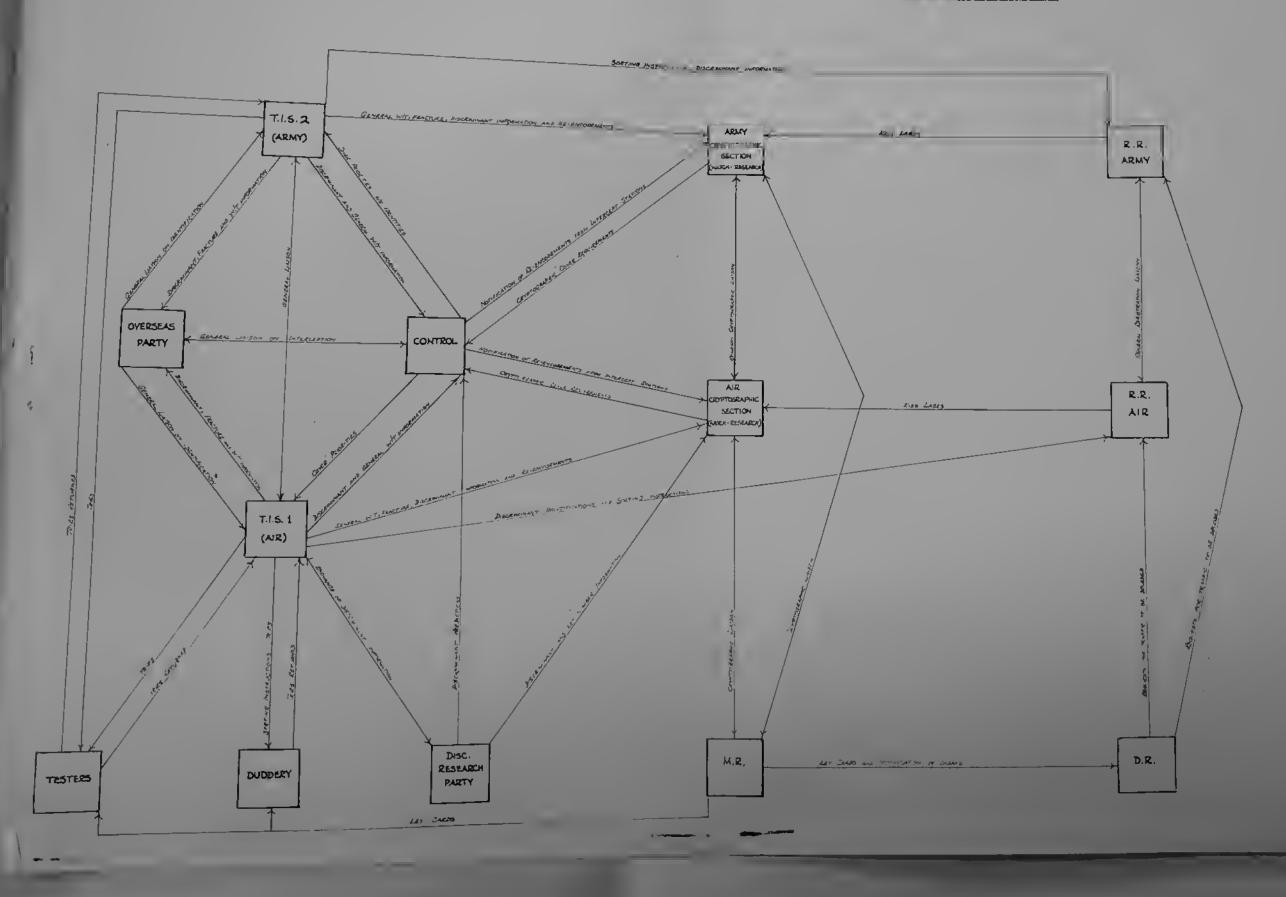
		COMPARATIVE CHRONOLOGICAL T		
<u>Date</u> 1944	War History	Traffic Analysis	Cryptography	Organisation
1 <i>9</i> 44. e c.	German counter-offensive in the Ardennes	German Luftgau issued with separate keys	Red stecker repeat	
1945 ·	. Capture of Warsaw	Sorting by Notation Number commenced Encoded callsigns and changing frequencies on the Autos		Statistical Section set up
' e b.	Fall of Budapest	G.A.F. introduced universal call- sign encoding and change of frequencies	First break of This Monthly total of 478 breaks	Watch Liaison Party set up Autoscritcher ready for use
larch	Crosming of the Rhine	Establishment of callsign repeats		Formation of the special Callsign Party
pril	Surrender of German forces in Italy	Callsigns changed every 3 days only	Capture of numerous S.S. keys	
fo v	Victory in Europe			Dissolution of Hut 6



TRAFFIC LANES - HUT 6 - SUMMER 1944



INTERNAL RELATIONS OF HUT 6 - SUMMER 1944

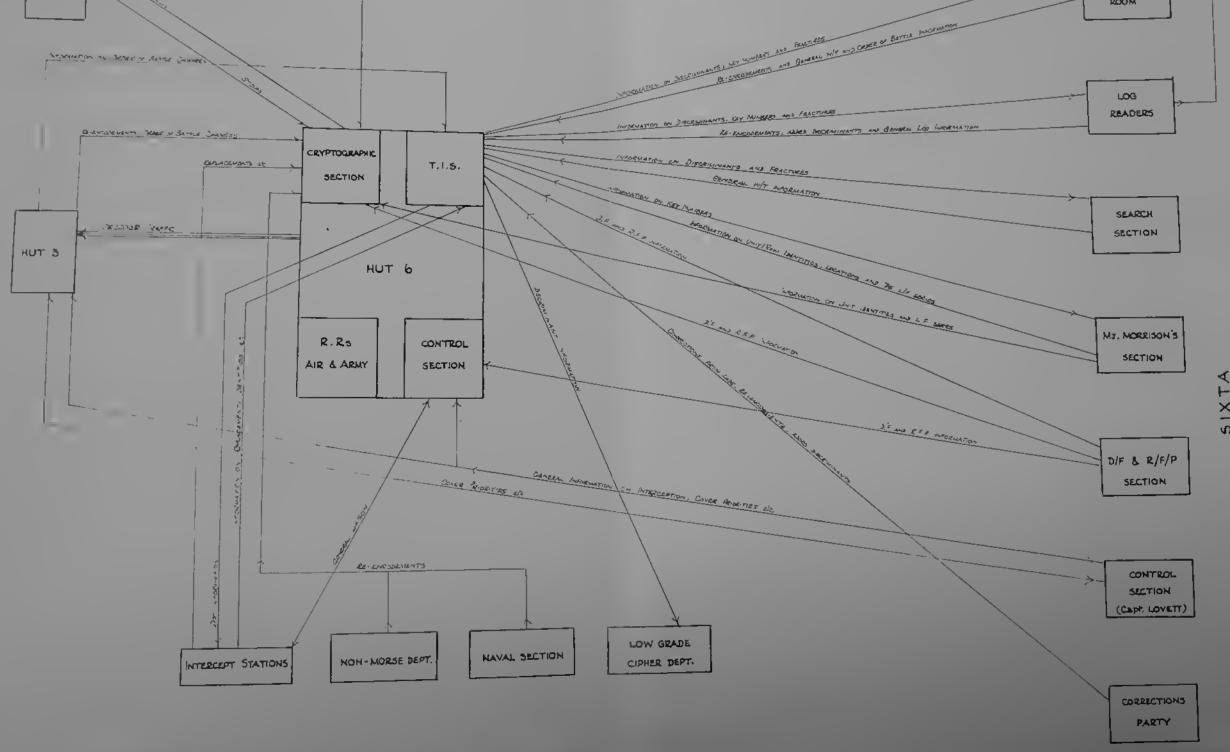


FUSION 200M LOG READERS CRYPTOGRAPHIC GPS-406MANTS AT T.I.S. SECTION SEARCH

EXTERNAL RELATIONS OF HUT 6 - SUMMER OF 1944

RE-ENCAPENCHY COUTING MESSAGES

БОМВЕ

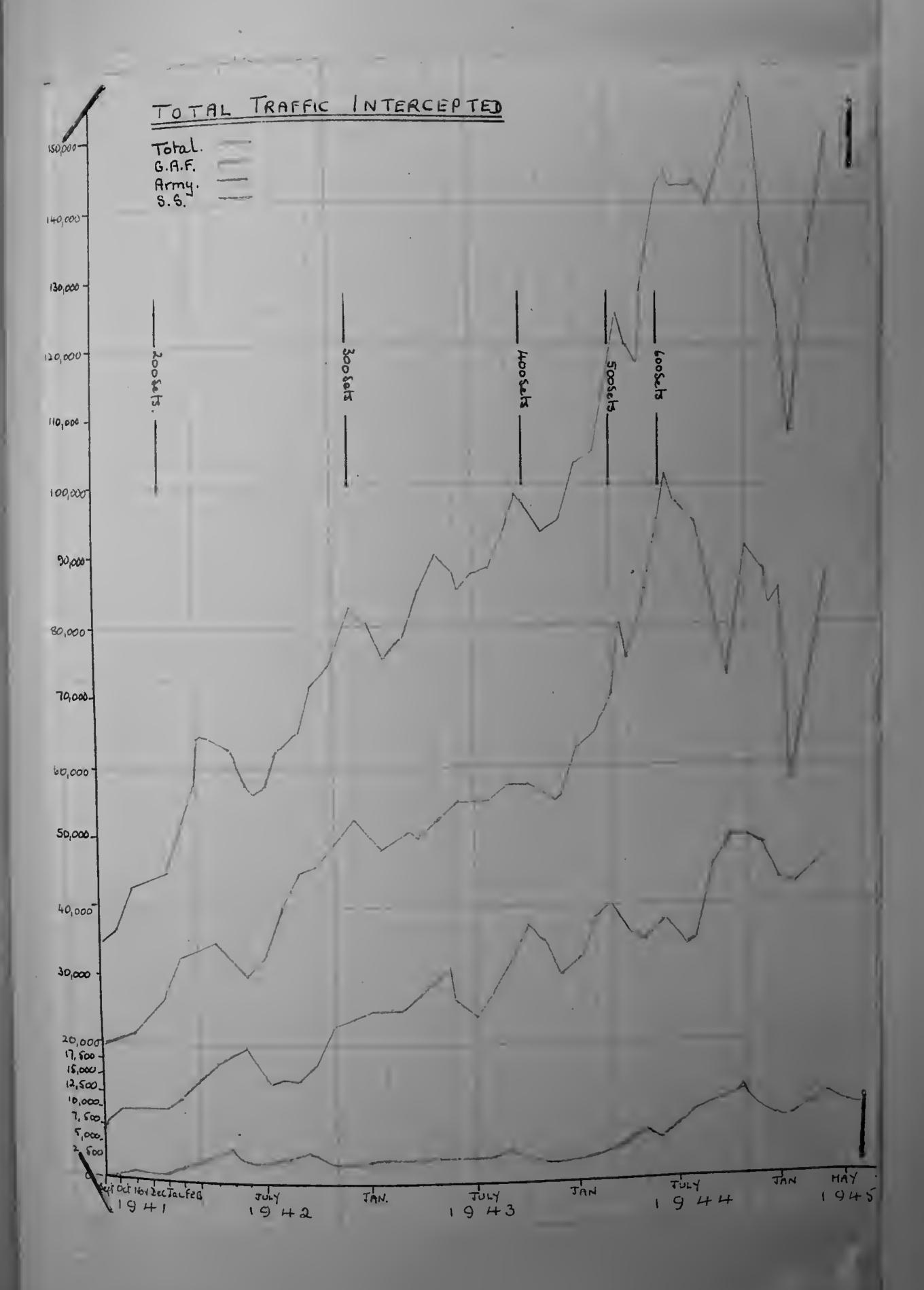


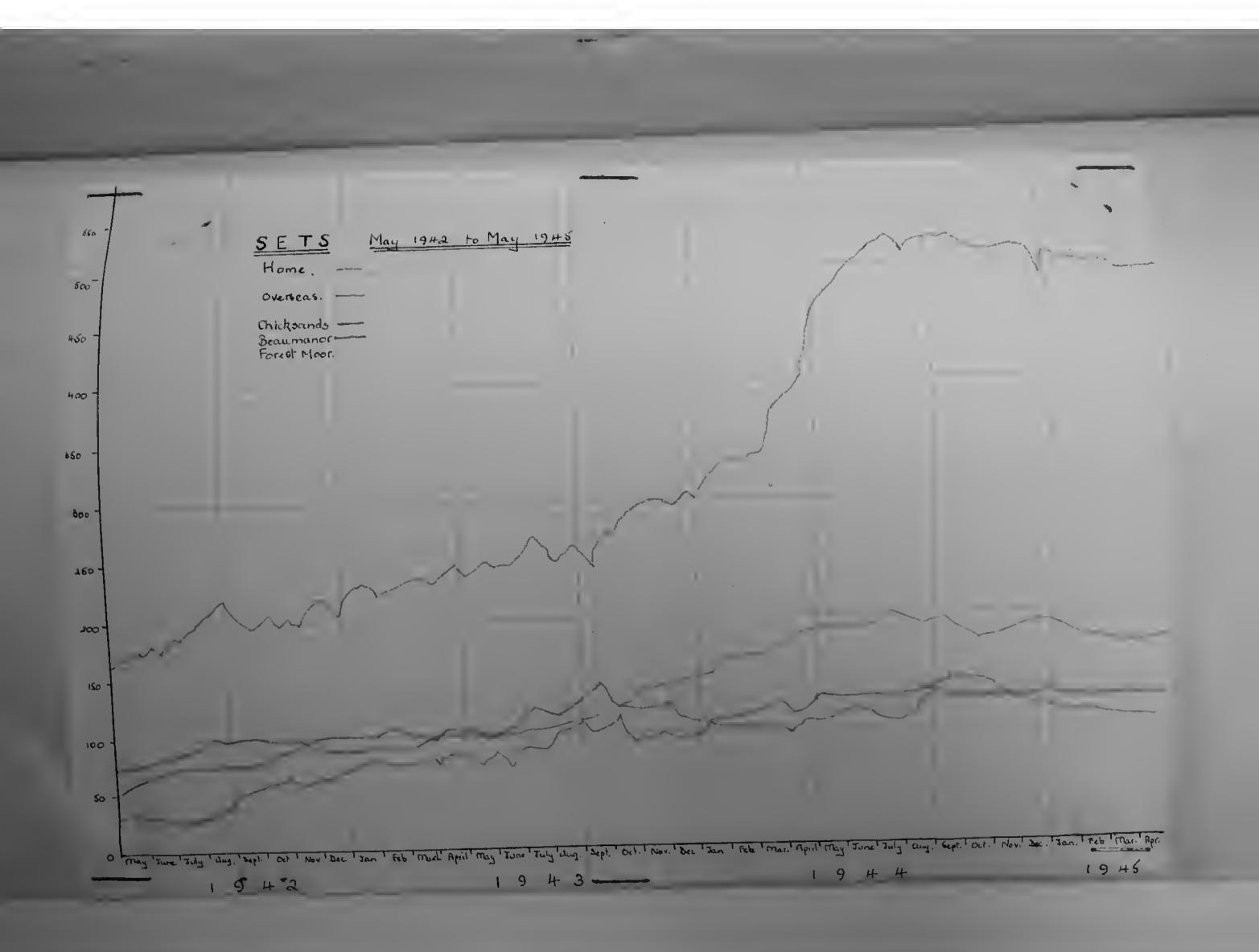
TRAFFIC, BREAKS AND DECODES: STATISTICAL TABLE

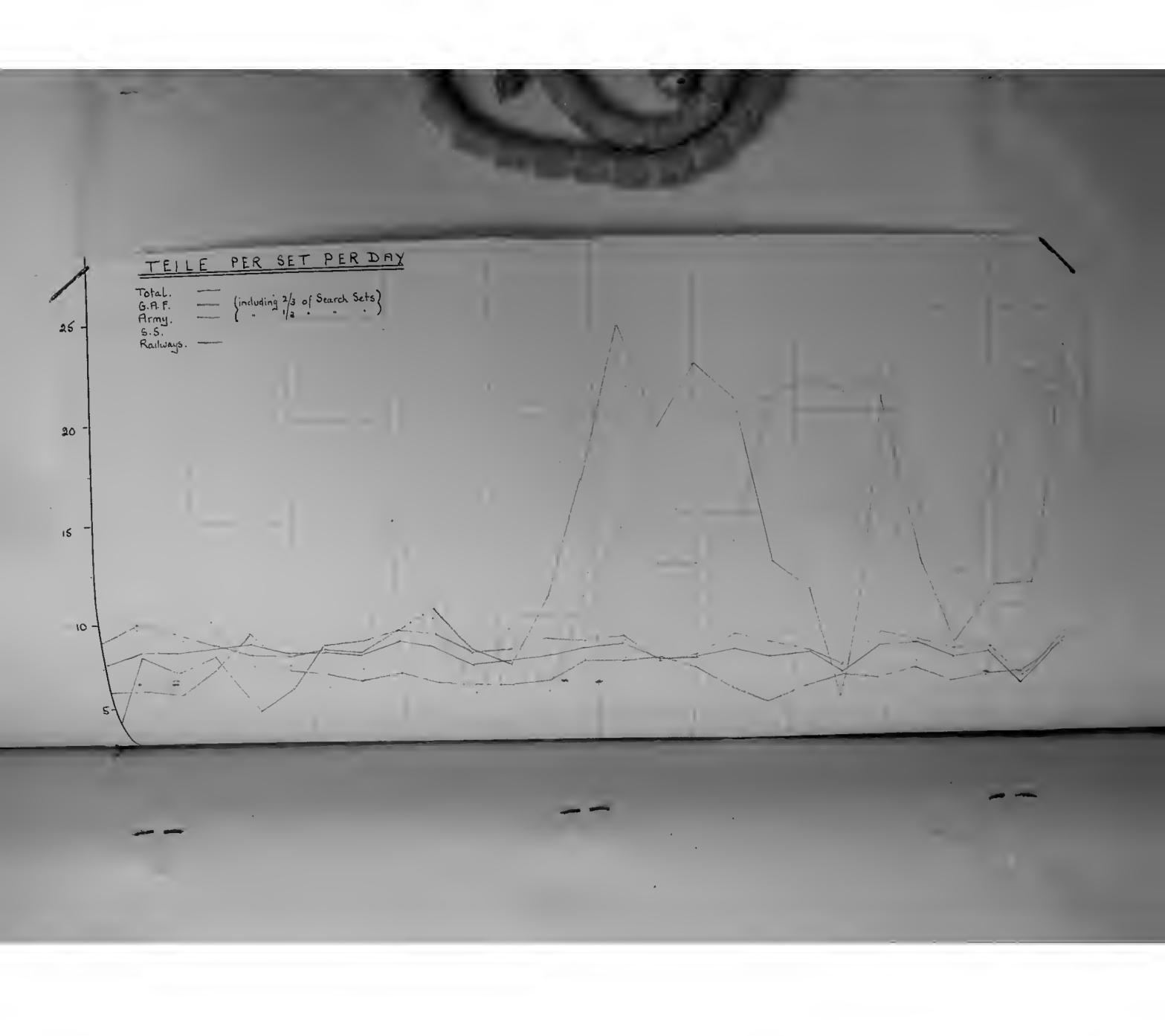
Quarterly Period	Traffic Total	Blist Total	Breaks	Decodes
July - Sept 1939 Oct Dec. Jan March 1940 April - June July - Sept. Oct Dec. Jan March 1941 April - June July - Sept. Oct Dec. Jan March 1942 April - June July - Sept. Oct Dec. Jan March 1943 April - June July - Sept. Oct Dec. Jan March 1944 April - June July - Sept. Oct Dec. Jan March 1944 April - June July - Sept. Oct Dec. Jan March 1945 April - May	120,000 ⁺ 154,000 ⁺ 198,485 181,734 272,997 250,403 288,178 302,382 277,953 314,143 342,000 ⁺ 420,000 ⁺	179,390 168,255 253,956 243,437 270,827 302,324 437,161 406,538 132,978 Total	12 48 91 107 180 206 210 223 352 511 731 1081 1314 1025 1236 1361 1674 1862 2239 2554 2146 1821 983	186,687 184,798 141,000 41,044

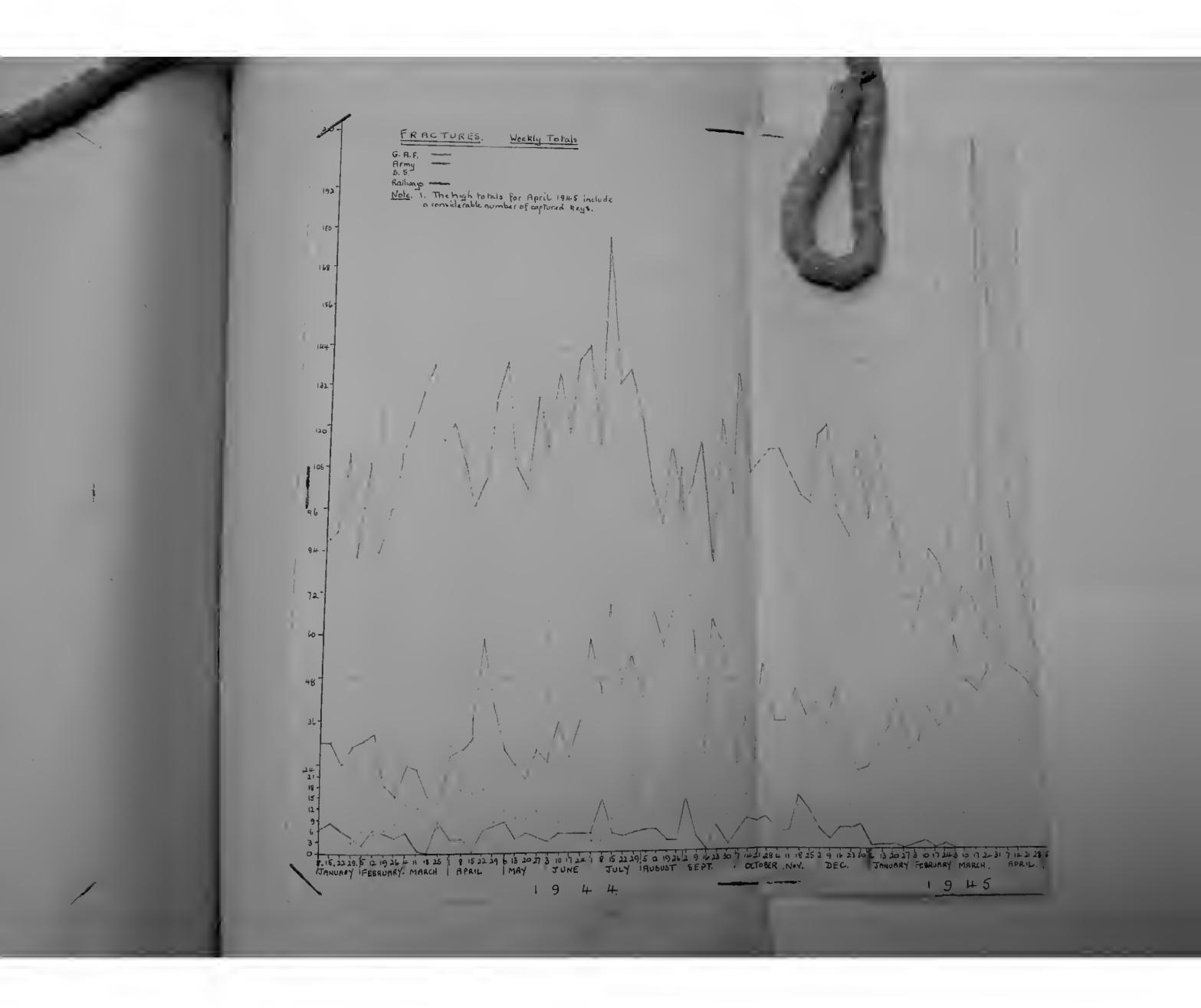
Note: - + Approximate figures only.

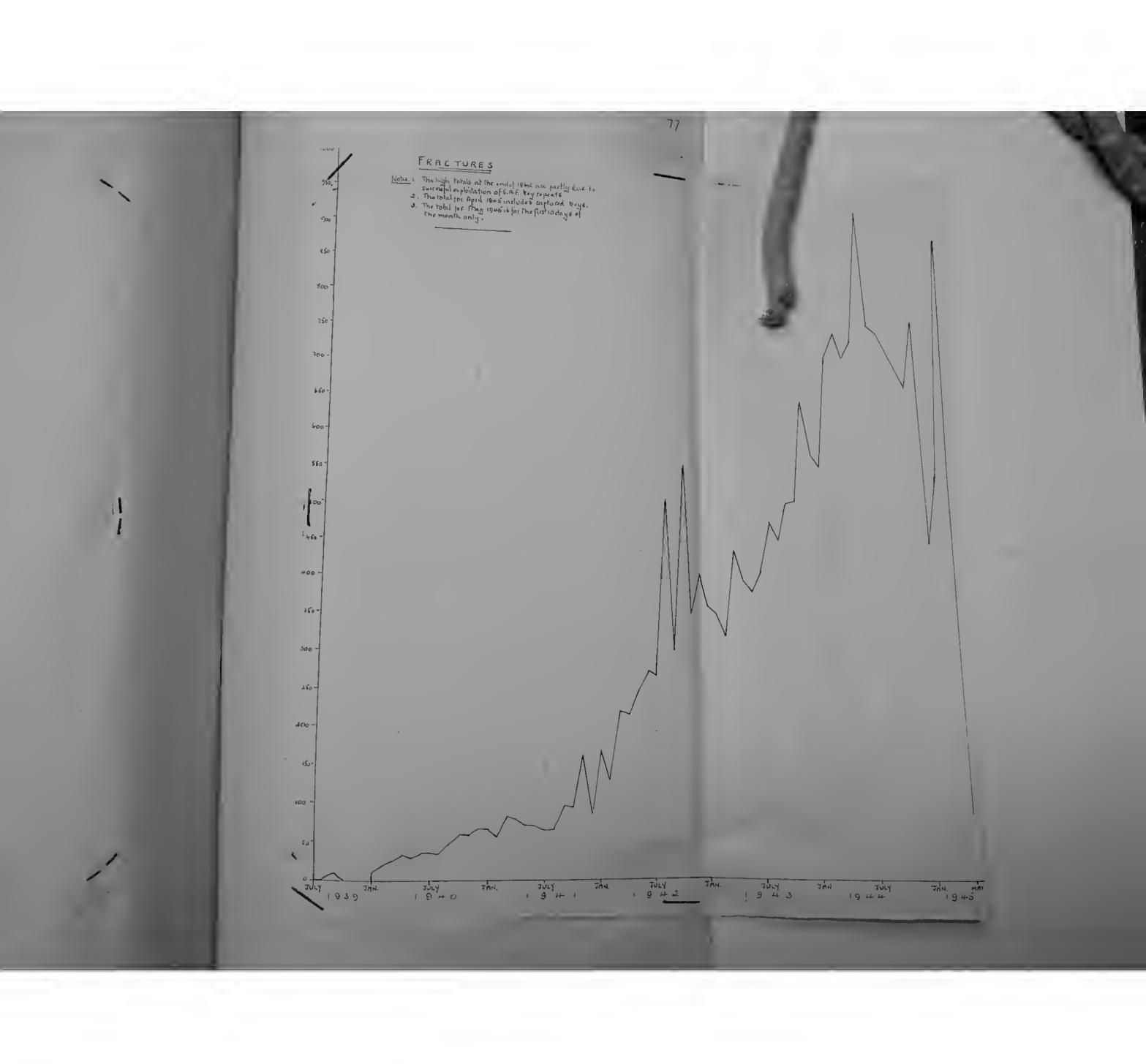
The Traffic Total was calculated by Control from stations reports; the Blist Total was calculated from R.R. statistics and excludes all unidentified messages.

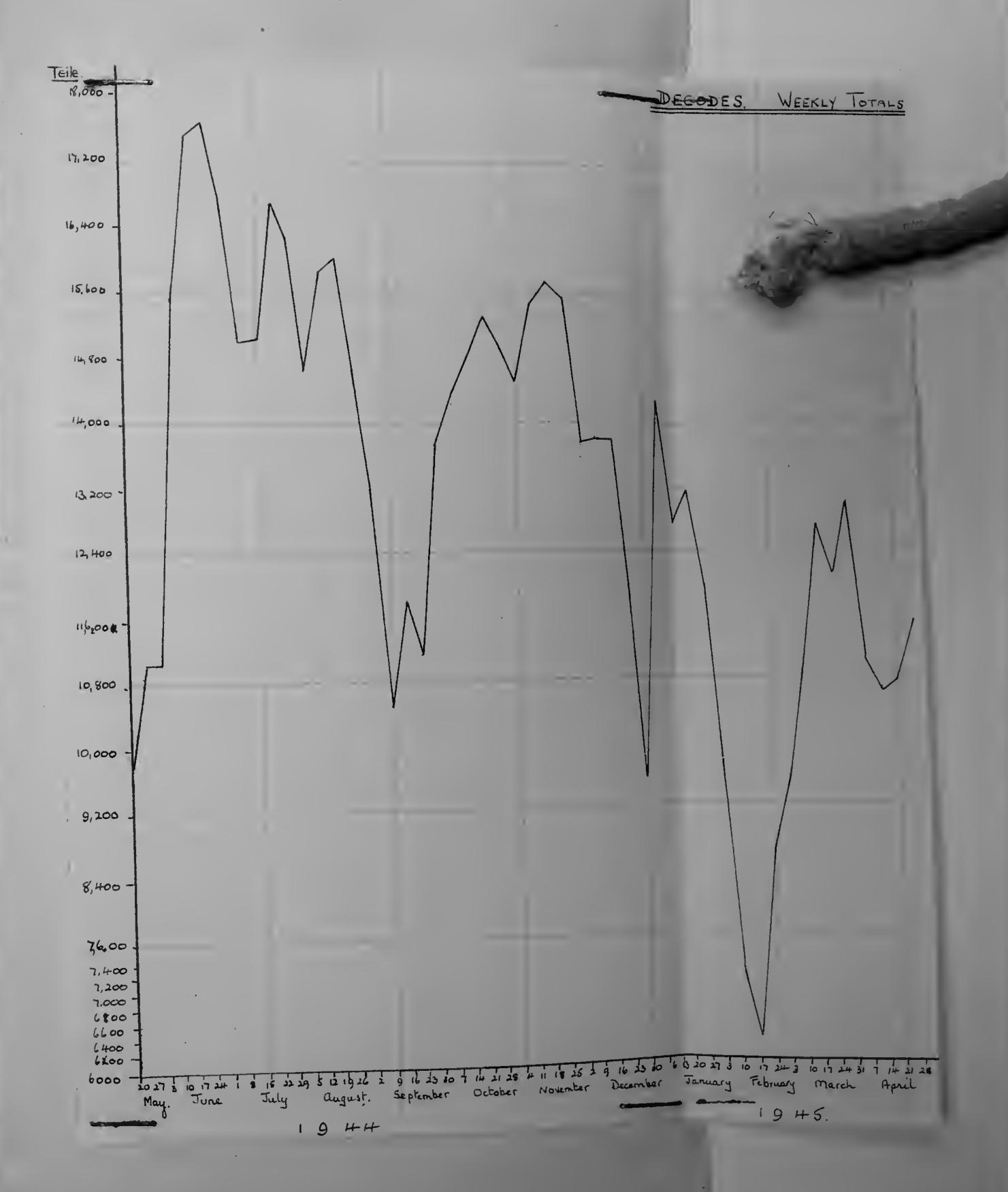












BOMBE STATISTICS: INTRODUCTORY MOTE

with the increase in the number of bombes in 1943, it became apparent that some form of checking the running times of the menus on these machines had become necessary. Consequently it was arranged that each bombe outstation should furnish a daily record of the jobs run on their machines, these records being extracted from the machine log books and giving the following details:-

- 1. Name of Job (i.e. Key name)
- 2. Job number
- 3. Menu number
- 4. Number of runs done by machine
- 5. Time that job was received by machine
- 6. Time that job was completed by machine
- 7. Time that machine was stripped of job
- 8. Details of any delay in the running of the machine doing a job due to mechanical faults

Upon receipt of these daily records from the outstations they were analysed and the following details extracted: -

- 1. Number of jobs completed on all machines in action
- 2. Total number of runs on all machines in action
- 3. Total number of machines at outstations
- 4. Total number of machines in action at outstations
- 5. Total number of delays over half an hour between completion of gob and stripping of machine
- 6. Total number of delays over one hour between stripping of job on machine and receipt of the following job.

At the end of each month these details were summarised and the average numbers of jobs and runs per machine-day were obtained. A summary of these figures from May 1943 to April 1945 is shown in the following tables together with specimen copies of the forms used.

From these figures there seems to have been a progressive improvement, not only in the amount of work done per machine, but also in the various stages of work being passed to a machine. These improvements were largely due to the improvement in communications between the sections concerned and also to the fact that the attention of the people concerned was continually being drawn to delays, this giving them a chance to alter routines in order to effect an improvement.

It should be mentioned here that other barbe statistics - viz. the numbers of each type of bombe in use at various dates - will be found in the chapter on The Bombe in the technical history.

The total number of machines in action was arrived at by extracting all mechanical machine delays in excess of half an hour and deducting the total machine-days obtained from the daily total number of machines at the outstations.

SPECIMEN OF DAILY TIME-SHEET ISSUED BY BOMBE CUTSTATION

Date: 29.4.45.

RUSSIA BAY

Eastcote

				<u> </u>			
JOB	JOB NO.	M	NO. OF RUNS	JOB RECEIVED BY M/C	JOB COMPLETE	M/C STRIPPED	REMARKS
5. PRIANS	K						
WASP RAVEN DAFFODIL JAGUAR AVOCET JAGUAR AVOCET	335 179 358 362 367 366 217	38 4 1 5 6 33 76	1769 11 8 11 7 10 10	B/f 0310 0635 1020 1415 1743 2121	0255 0615 0959 1340 1720 2110 Carried	0300 0617 0957 1345 1725 2120 forward	Job up
6. ROSTOV							
AVOCET AVOCET B'YAND JAGUAR DAFFODIL	290 217 357 369 358	18 55 3 2 9	8 9 9 9	B/f 0255 0629 0949 1249	0218 0605 0920 1235 1636	0218 0610 0920 1240 1640	Job up
MONKEY. WASP	373 376	1 2	11	1647 1840	1825 2323	1825 2325	Job up
7. OREL							
DAFFODIL RAVEN GENTIAN LORIENT	283 179 350 363	35 4 4 4	16 5 12 7	B/f 0418 0640 1108	0405 0620 1045 1915	0415 0630 1055 2359	Machine out of action
							1535-2359
8. KHARKO	N .						Constant of the Constant of th
AVOCET AVOCET OCELOT DAFFODIL JAGUAR JAGUAR AVOCET	290 217 160 284 366 367 217	22 61 24 16 5 26 76	11 10 10 7 10 17	B/f 0239 0555 0855 1322 1615 2208	0220 0535 0850 1246 1600 2130 Carried	0220 0540 0855 1251 1605 2135 forward	Job up
9. STALTS	GRAD						
DAFFODIL GENTIAN DAFFODIL OCELOT JAGUAR AVOCET	283 350 284 367 366 217	36 4 22 6 33 76	17 12 8 10 8	B/f 0640 1127 1412 1743 2215	0620 1100 1344 1730 2104 Carried	0625 1113 1344 1730 2107 Forward	Job up

2046

DAILY RECORD SHEET

STAIMORE I

Date	Jobs 6	8	Runs	M/c at Station	M/c in Action	between complete of joint part	½ hour	Delays over 1 hour from completion to receipt of next job 6 8	واب د استنسا
0ct 23 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 21 21 21 21 21 21 21 21 21 21 21 21	217 209 238 229 206 233 233 237 215 222 226 225 227 224 210 223 9 257	1.1 1.5 2.5	1985 1782 1973 1986 1823 1910 2026 1926 1926 1926 1931 1955 1994 2003 1777 1922 1887 1999 2006 1951 2044 2070 1835 1986 2025 1986 2025	45	434344444444444444444444444444444444444	1212511352222254114-341132-2515-	1 2	1 - 6 1 7 1 3	acute of the second of the sec
The same graph	6666		60593	1389	1355	71	5 Perger	40 10	± + p
-	-	*******				1	1	1 2	

Jobs per machine-day 5.26
Runs " " 44.72
Everage time in action of machines 97.55%

A lot of cases of "no jobs": these delays have been omitted:
runs correct

Date Average No. of	operational and	ANALYSIS STANDARD I Percentage of maximum time in action	ACHINES: No. o	E PERFORMANI I GENERAL S of jobs con Hut 8	STATISTICS	No. of Runs	Remarks
recorded machine 1943 At Outstations May	In Action 62 59 57 54 50 63 64 68 75 83 88 97 105 115 127 128	96.71 96.03 96.57 93.23 95.21 96.64 92.16 93.60 95.70 96.86 96.02 96.30 96.61 97.39 97.56 97.57	4331 3709 6071 7232 6261 6477 5980 5635 5359 6526 7933 8472 9783 11965 13776 14588 15557 18536 21194 20627	2681 2279 1030 743 875 1473 974 1076 1392 1150 1164 1081 1010 838 829 647 611 528	7012 5986 7101 7975 7136 7950 6954 6711 6751 7673 9097 9553 10793 12803 14605 15235 16168 19064 21194 20887	60682 66788 72532 73333 68944 65749 62001 60692 56362 65841 72091 78188 88780 107189 118932 130462 141671 166572 193506 204114	It has not been possible to find out the exact number of machines recorded during May, June and July: from Sept. onwards major machine delays were recorded and it then became possible to give accurate output figures (i.e. product of machines whilst in action) From 1st Nov. Hut 8 ceased to use these machines: this accounts for increase in runs: in Dec. Hut 8 resoumed use of standard machines

Date	Average No. of operecorded machines At Outstations	rational and In Action	Percentage of maximum time in action	NAL STATISTIC No. of Hut 6	CS (Continu T jobs comp Hut 8	- Company of the Comp	No. of Runs	Remarks
1945 Jan. Feb. Mar. Apr.	132 132 131 131	129 129 129 129	97·91 97·02 98·05 97·73	21780 20095 23920 215 73	340 6:11 664 619	22120 20706 24584 22192	205185 190805 220934 257733	Reduced output due to jobs being more difficult and to the generally confused state of affairs

Average time in minutes for various stages at all outstations based on the complete work of at least four individual days each month.

All stages involving machine delays have been omitted.

Date	From r	eceipt of of first	jobs to	Whom ata	ert of fi	rst run to	From co		of job to	Idle time between jobs			Hemarks
	Hut 6	Hut 8	All Jobs	Hut 6	Hut 8	All Jobs	Hut 6	Hut 8	All Jobs	Hut 6	Hut 8	All jobs	
May June July Aug. Sept. Oct. Nov.	24 26 25 22 24 24 23	37 35 36 28 30 30 25 32	29 29 27 23 25 25 23 24	26 24 22 19 19 18 18	21 ₊ 27 · 21 · 23 21 22 18 19	25 25 22 20 19 19 18	27 51 25 19 24 24 23	39 31 16 19 12 22 21	32 31 24 19 22 24 23	38 37 33 31 29 28 26 25	27 29 34 39 46 38 35 29	7 34 35 33 33 31 30 27 26	
Dec. 1944 Jan. Feb. Mar. Apl. May June	23 21 ₄ 25 24 25 22 20	26 27 25 24 26 20	24 26 24 25 23 20	18 19 19 18 18 18	19 · 21 · 18 · 16 · 20 · 14	18 20 19 18 18	17 19 19 17 22 14	11 11 14 14 22 10	16 17 17 17 22 13	23 22 19 18 19 25 Shorta Second	32 32 29 36 27 25 ge of job Front pa	25 25 22 20 20 25 25 3 due to	
July Aug. Sept. Oct.	21	21 Dropped	21	18 . –	15 Dropped	18 	10 9 8 8	14 8 9 7	10 9 8 8	21 17 17 16	19 21 19 17	21 18 18 16	

Idle time between jobs From completing of job to stripping Remarks From start of first run to checking of first stop From receipt of jobs to start of first run Date Hut 6 Hut 8 All Jobs 19/1/2. Nov. 14 17 14 17 17 Dec. 1945 Jan. 15 15 14 16 10 24 15 From completion to time of receipt of next job
21 30
19 26 Feb. 21 20 Mar. Apl.

			s taking more th	on a an	ecified i	ine for	v arious	stages	(excludi	ng stages i	nvolv	ing mach	ine dela	ys) base	d on daily figures.
III Date	Eron r	eceint of	fob by	Wrom s	tart of f	lirst run	to	From co	of orde	r to strip		1			Remarks
	machin	e to stsr ees of 🕏 Hut 8	t of first run	In exc	ng of finess of ½	hour All job) <u>g</u>	In exce	ess of 1	hour All jobs		Hut 6	Hut 8	All jo	<u>bs</u>
May June July Aug. Sept. Oct. Nov.	18 20 16 13 14 13	47 44 37 22 27 26 19	29 29 19 14 16 15 15	14 15 11 10 8 7	19 21 ·10 10 8 8 5	16 17 11 10- 8 7		12 10 8 6 7 7 5	19 12 4 2 4 7 3	16 11 7 6 6 7		18 15 12 13 10 96 6	12 11 19 25 23 15 18 16	16 13 13 14 11 10 - 8	
Dec. 1944 Jan. Feb. Mar. Apl. May June July Aug. Sept. Oot. Nov.	14 15 19 17 17 12 8 7	23 19 26 22 17 17 6 10 Dropped	16 · 20 18 17 13 8 8	8987544 -	6 9 8 5 6 4 3 Dropped	8 9 8 6 5 4 4		3 4 3 6 1 0 0 X1 1	2 2 2 2 3 1 0 0 3 1 -	3 3 3 5 1 0 0 1		6 5 3 2 2 3 1 1 1 0 2	16 14 10 10 4 5 2 2 2 2	0 2	X Amended to in affect of & hr.
Dec. 1945 Jan. Feb. Mar. Apl.						,		O O From	0 1 oompleti	0 0 on to time	of re	1 1 oeipt of 0 1	5 19 next Job 13 11	'1 1 over 1 1	hour

ANALYSIS OF MACHINE TERFORMANCES SPECIAL MACHINES: I GENERAL STATISTICS

The special machines at Gayhurst and Stanmore are referred to as Type 1, whilst a further type of special machines at Eastcote is referred

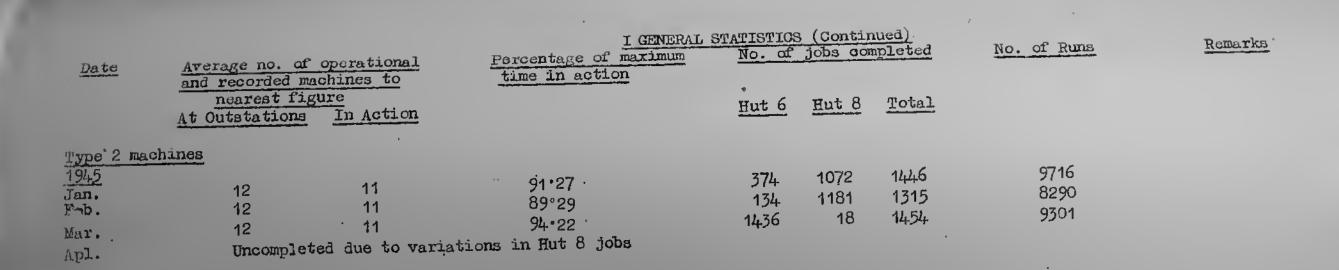
Type 1 machines although reserved (after December) for Hut 8 jobs have completed a considerable number of Hut 6 jobs during the period covered by this summary, and figures for these jobs are included. The reservation referred to makes it impossible to give statistics similar to those given for the Standard machines.

Records of the special machines at Stanmore were first kept in October, and for Gayhurst in December, whilst similar records for the Type 2 machines at Eastcote were started in February.

Date	Average No. of c	operational E	Percentage of maxim	um No.	of jobs	completed	No. of Runs	Remarks
Building from Afficials	and recorded made nearest for At Outstations	igure In action	time in action	Hut 6	Hut 8	Total		
Type 1ch 1943 Oct. Nov. Dec.	17 16 18	10 7 10	Not , Recorded	20 163 321	628 400 573	648 563 894	599 7 5627 7197	
1944 Jan. Pob. Mar. Apr. May June July Aug.	21 24. 23 24 22 24 26 27	12, 13 18 18 17 19 21 24	" 75·00 78·54 80·34 80·64 87·70	·10 99 ·307 509 527 1013 1212 1666	902 815 1094 762 547 773 572 575	912 914 1401 1271 1074 1786 1784 2241	8307 8024 21288 33878 49230 62930 75603 88621	7 machines at Stanmore withdrawn from service

			I GENERAL	STATISTICS (C	continue	<u>a</u>)		42 3
Date	Average No. of	operational	Percentage of maximum	No. of jobs	comple	ted	No. of Runs	Remarks
1/2 00	and recorded ma	chines to	time in action				• •	
	nearest fig	ure		wwt. (*	*TL O	moto 2		
	At Outstations	In Action		Hut 6	Hut 8	Total		
Type 1 mac	chines							•
1944		,	010⇒	1868	768	2636	975 7 4	
Sept.	27	22	84.487	2199	627	2826	113395	
Oct.	27	24 .	89.40	1692 .	1260	2952	93369	
Nov.	27 27	24 25	88.84	1791	1486	3277	102191	
Dec.	, 21	25	94•35	1/71	14,00	J- / I	102171	
<u>1945</u>	7.0	07	91 • 83	1892	1514	3406	106594	
Jan.	<u>30</u>	2 7	86•78	1617	1326	2943	107979	
Feb.	<u>30</u>	27	87°90	2 7 29	1755	4484		
Mar.	3 5	31 .	61. ≫	- 1-7	• ()	-1-1-4-1.		
Marrow O man	ahim aa	•						
Type 2 may	Cittues						· ·	`
1944 Feb.	3	3	Not recorded	170	170	340	2698	·
Mar.		4	~ do →	4 7 0	103	573	4814	
Apl.	4 6	5	95•88	653	85	738	7036	
May	7	7	96.65	941	83	1024	9300	1
June	8	8	95 • 42	1091	132	1223	11175	
July	8	7	90•62	1184	. 70	1254	11486	
Aug.	10	10	94•34	1507	59 507	1566	14902 1:1842	
Sept.	12	1 0	87.39	916	527	1443	11750	· ·
Oct.	11	10	89-80	731 263	548 1164	1279 1427	8259	
Nov.	11	10	90 ·61 90 ·05	106	1224	1330	7914	
Dec.	12	. 11	•	,,,,				

1.



II. Average time in minutes for various stages based on the complete work of at least four individual days of each month.

All stages involving machine delays have been omitted.

Date	start 6	eccipt of first Hut 8	f job to run All jobs	From some of the first f	tart of ing of fin	rirst run to		to stri	ompletion loping Hut 8	All jobs	Idle time between jobs Hut 6 Hut 8 All Jobs
Type 1 1943 Oct. Nov. Dec. 1944 Jan.	machine 31 22 22	32 26 30 27	32 25 27 27	20 15 12	24 23 24 23	23 20 18		21 29 28 -	20 . 20 . 11 .	20 23 19 9	See note in heading on special machines
Feb. Mar. Apl. May' Jun. Jul. Aug. Sept. Oct. Nov.	20 32 29 30 29 31	26 35 32 31 28 32	24. 34. 31 31 28 31 Dropp	17 15 15 16 15 16 oed	22 29 30 29 23 26	21 25 24 24 18 20	,	23 16 23 9 6 10 8 7	10 14 13 8 6 7 9 5	14 15 17 97 8 8 8 6 6	
Dec. 1945 Jan. Feb. Mar.								5 7 7	7 8 9	6 7 7	

II. Average time in minutes for various stages based on the complete work of at least four individual days of each month.

All stages involving machine delays have been omitted.

			0 1 2 1	Dwom e	tart of 1	Pirst run to	From co	ompletion	of job	Idle t.	ime between	en Jobs	
<u>Date</u>	start of	ceipt of f first Hut 8	f job to run All jobs	checki Hut 6	ng of fi	rst stop All jobs	to str.	Hut 8	All jobs	Hut 6	Hut 8	All jobs	
Type 2 mac 1944 Feb. Mar. Apl. May Jun. Jul. Aug. Sept. Oct. Nov. Dec. 1945 Jan. Feb. Mar.	36 25 26 22 17 17	32 27 30 24 22 22	33 26 28 23 18 18 Dropped	24 20 18 19 14 13	30 24 20 16 21 20	28 21 19 18 16 16	10 22 19 24 7 8 8 6 5 7 4 5 2 2	19 15 14 11 12 10 10 57 7 45	15 20 17 22 8 9 9 8 7 7 6	See no	68 34 42 33 25 25 24 13 19 opped te in heach	48 27 29 23 24 22 20 16 16 16	

AM NHH!

III. Percentage of jobs taking more than a specified time for various stages (excluding stages involving machine delays), based on daily figures.

Date	From r	eceipt c	rd dob by			first run			on of jeb to	Idle time between jobs				
						first stop		The state of the s	der to strip					
		ess of $\frac{1}{2}$			ess of 🗧			cess of		In excess of 1 hr.				
	Hut 6	Hut 8	All jobs	Hut 6	Hut 8	All jobs	Hut 6	Hut 8	All jobs	Hut 6 Hut 8 All jobs				
Type 1 mech	ines													
1943 Oct.														
Oct.	15	32	32 31	15	19	19	15	7	7	See note in heading on				
Nov.	28	32	31	7	15	19 13	14	5	8	special machines				
Dec.	14	28	23	3	19	13	7	6	6					
<u>1944</u> Jan.						•								
	-	51	31	-	17	17	-	2	2					
Feb.	ليلي	29 38 36	31	6	21	19	5	4	4					
Mar.	146	58	40 37 36	7	27	23	• 7	2	4					
Apl.	38	36	37	7	24.	17	7	2	4					
May	35 27	37	36	5	22 ,	14	9	3	6					
Jun.		32	29	5	20	11	• 1	1	1					
Jul.	28	31	29	5	27	13	0	1	0					
, zvA			Dropy	ped			O	1	0					
Sept.							+ 2	5	. 2	+ From September onwards in				
Oct.							1	2	1	excess of & hr.				
Nov.						•	U	7	3					
Dec.							ì	2	1					
1545 Tan							0	2	4					
Jan. Feb.								4	1					
Mar.							ó	4	1					
Steel & .								•	•					

III. Percentage of jobs taking more than a specified time for various stages (excluding stages involving machine delays), based on daily figures.

Date	From receipt of job by magnine to start of first		checki	ng of fir	rst run to	receip	t of ord	of job to	Idle time between jobs In excess of 1 hr.			
	run in	Excess 6	of hr. All jobs	In exc	ess of 🕏	hr. All jobs	In exc Hut 6	ess of 1 Hut 8	All jobs	Hut 6	Hut 8	All jobs
Type 2 mad 1944 Feb. Max. Apl. May Jun. Jul. Aug. Sept Oct. Nov. Dec. 1945 Jan. Fob. Max.	36 26 26 10 5	33 38 22 19 13 9	34 28 - 26 11 5 5 Dropped	8 5 3 2 2 2 2	22 20 8 1 11 4	15 8 3 2 3 2 	2 2 3 5 1 0 0 1 0 1	413702123 522	3 2 3 5 1 8 1 1 2 3 4 2 2	See no	29 20 9 10 7 16 7 8 ropped ote in he	18 8 1 3 2 2 2 3 4 eading
11771 Y. e												